

CIGARETTE SPECIFICATION

LOUISVILLE
VIRGINIA SLIMS ULTRA LIGHTS MENTHOL 100 FTB /& 6s
BRAND CODE-1630 (STD) /& 1633

EFFECTIVE DATE: 10/15/90
STANDARD PRODUCTION

CIGARETTE LENGTH	:	98.5	MM	FTC TAR	:	6.0	MG/CIGT	5.5 - 6.4
TOBACCO ROD CIRCUM.	:	23.00	MM					
TOBACCO ROD LENGTH	:	67.0	MM	FIELD MENTHOL	:	.45	MG/CIGT	.40 - .50
FILTER LENGTH	:	31.5	MM					
TIPPING LENGTH	:	36.000	MM					
TOTAL R.T.D.	:	4.50	IN. H2O	FRESH MENTHOL	:	.55	MG/CIGT	.50 - .60
DILUTION TARGET	:	57.0 +/-	5.0 %					

TIPPING PAPER /USE UP: 72MM X 3200M WHT DGRNL PPT KC-236M2 12-067-E LASER PERF.
REPLACE WITH : 72MM X 3500M WHT DGRNL PPT KC 236M2 12-069-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 25.00 8.5 X 18MM

TIPPING ADHESIVE	:	FINDLEY 355-381-01	PVA 62-050-A
	:	AJAX MA 218-2	PVA 62-007-A
	:	BULK: AJAX 563-6	PVA 61-001-A

SEAM ADHESIVE	:	FULLER WD-3902U	PVA 61-444-A
	:	AJAX 3654-H	PVA 61-016-A

STD. FILLER - PACK Q.V.: A1110 - 12.95% VA SLIMS ULTRA LIGHTS MENTHOL FTB (6S FTB: A1110 - 12.95%)

CIGARETTE PAPER : 25.50MM X 6500M 35CU/0.6% (K/D137/E878) 10-095-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PRC10S) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : NO SUBSTITUTIONS OF ADHESIVES.

REASON FOR CHANGE : TIPPING PAPER BOBBIN METRAGE CHANGED FROM 3200M/
: BOBBIN (12-067-E) TO 3500M/BOBBIN (12-069-A)
: ON A USE UP AND REPLACE BASIS, NO OTHER CHANGES
: MADE, NO WEIGHT CHANGE, OK TO MIX.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 10/02/90

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APPROVED BY:

Charles L. Bates

SUPERCEDES SPECIFICATION DATED: 8/20/90

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